



2024 / 2025

COLLECTIONS BOOK



Inspiration - Moodboards

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LIOHER offers high quality furniture components with the vision of becoming the most complete one-stop shop for professionals in the industry.

Since its founding in 2010, LIOHER has only strengthened its enticing offering of products and cabinetry solutions:

- Modern and technologically advanced in-stock finish collections, including LUXE high gloss, ZENIT supermatt and SYNCRON texture.
- A leading door production program using state-of-the-art machinery and PUR edgebanding technologies.
- A premium frameless cabinet box that's made to stand the test of time.
- Two cabinet programs that cover the breadth of your needs: Stock and Custom.
- A network of production and distribution facilities across the USA with stock processing machinery, logistics, and fully equipped showrooms all aimed to serve our professional clients.

Our mix of knowledge and experience has enabled us to build a cabinetry line that truly fulfills the needs of our customers. Over our years of operation, our mission has remained the same: to serve as your dedicated partner.

MOODBOARDS



Combining three distinct designs feels effortless and fresh in this nature-inspired space that utilizes warm, grounding woodgrain and stone patterns accented with sky blue.



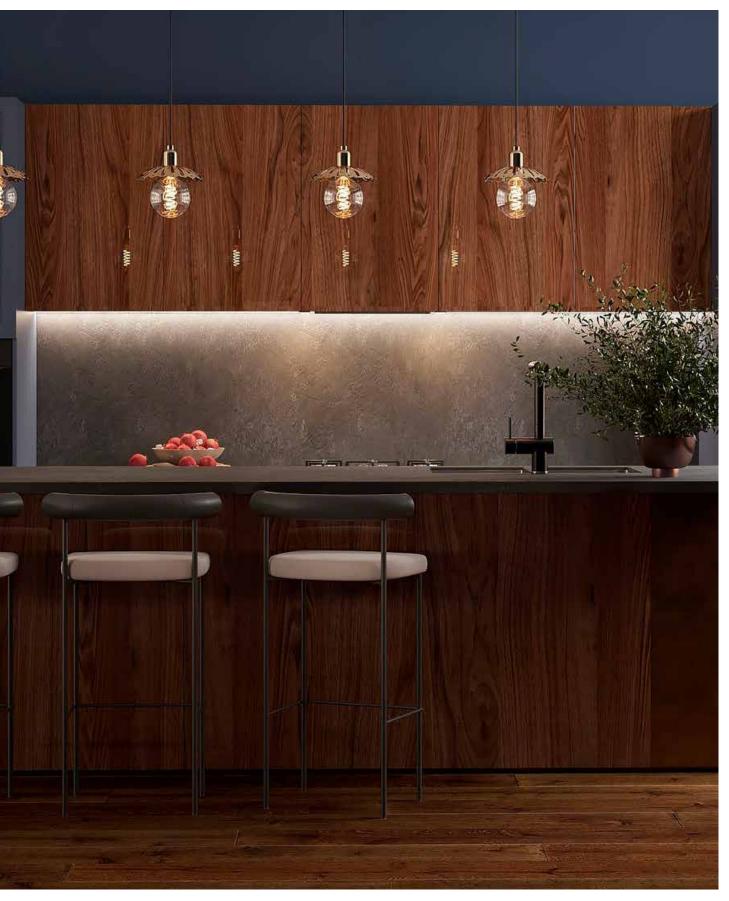


Kitchen in Zenit Nuvola 3, Syncron Reeded Sky, and Picasso 2.

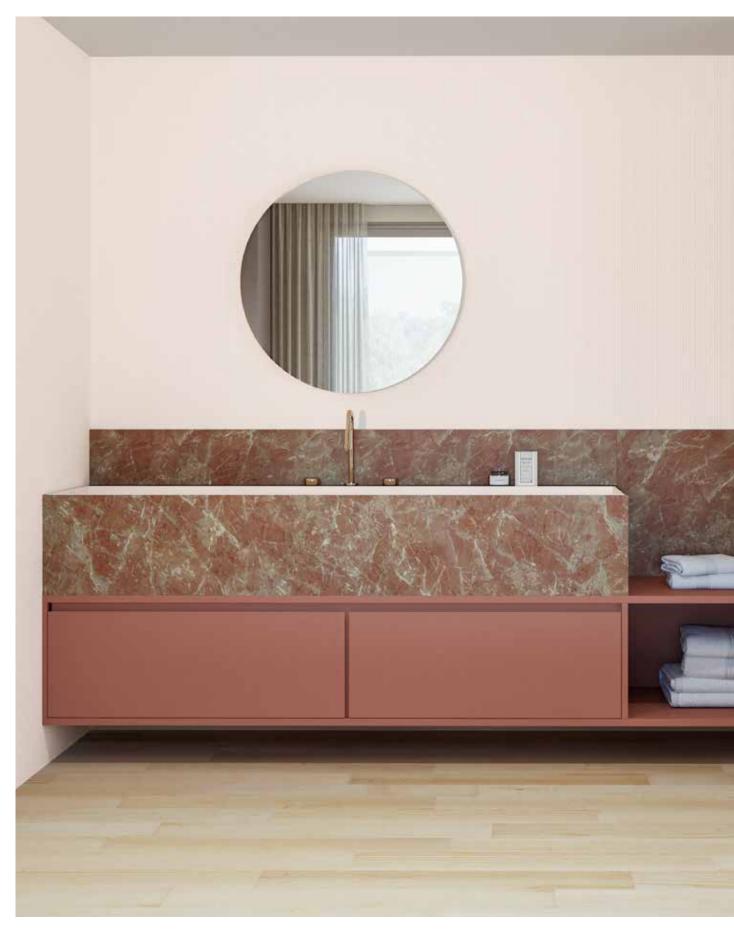


CAVA Shakers in Zenit Azul Indigo are the perfect transitional counter point to Luxe Rosales 3 in Flatte. Another elegant layer of contrast is added with CompactSlab countertops in Statuario Bianco.





Kitchen in Zenit Azul Marino and Luxe Rosales 3.



Bathroom in Zenit Cotto, Tierra Nosta, and Syncron Reeded Petal.





Welcoming, warm, and sophisticated, this bathroom creates bold harmony with Zenit Cotto and Tierra Nosta. Wall paneling accent in Syncron Reeded Petal.

Fresh and energizing, this heart of the home kitchen is a harmony of three distinct Syncron textures.







Kitchen in Syncron Siena, Reeded Petal, and Picasso 2.



Cabinetry in Zenit Blanco, Syncron Nocce 1, and Luxe Metallo 4.





Warm, contemporary style with a nod to a classic color palette. Zenit Blanco and Syncron Nocce 1 are enhanced by the depth and shine of Luxe Metallo 4.



Kitchen in Syncron Woodline 4 and Zenit Camel.





Sunny and sophisticated, this kitchen pallete brings modern warmth with the golden tones. Balance can be achieved with the cool veining of Compact Slab countertops in Himalaya.

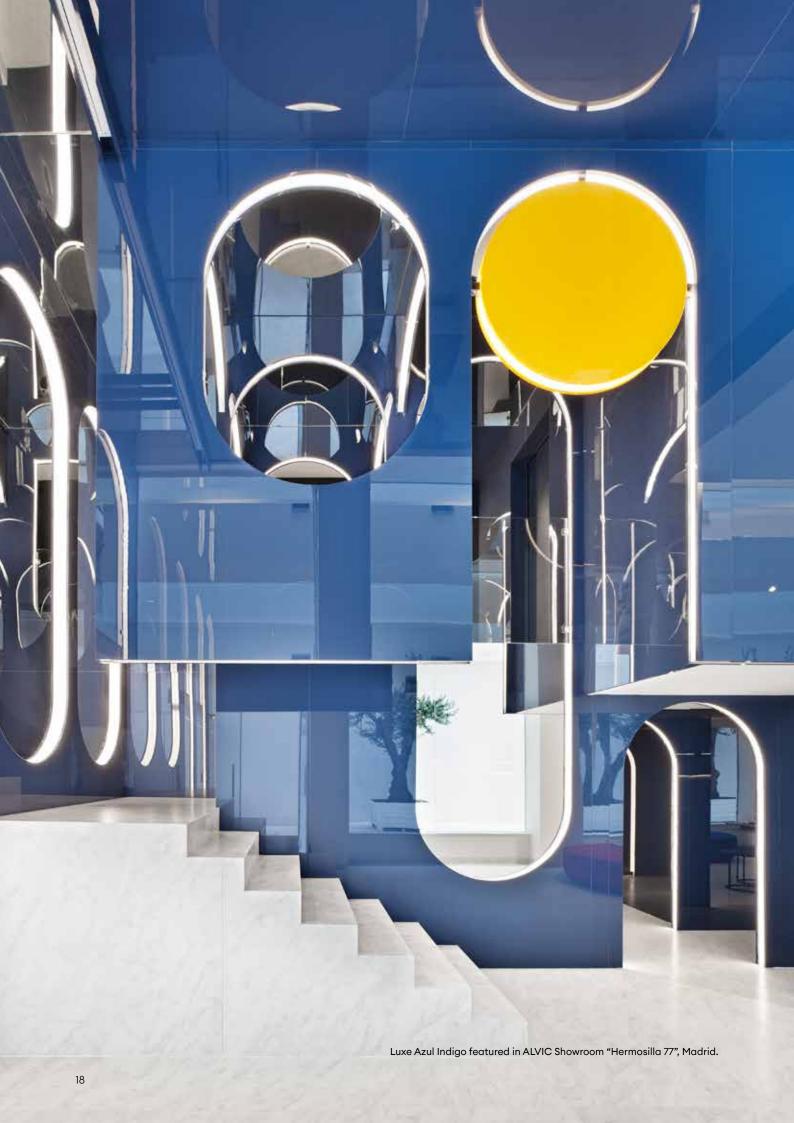


Beautiful contrast is created in this modern and sleek kitchen thanks to warm and rustic Syncron Lakeland 3 and Zenit Gris Plomo. CompactSlab countertops in Aetnas feature just the right amount of grey veining to artfully connect all the design elements.





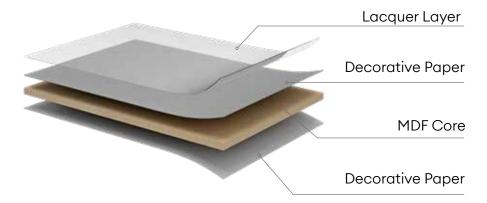
Kitchen in Syncron Lakeland 3 with Zenit Gris Plomo.





High Gloss with a Mirror Effect

The LUXE finish collection features luminous high gloss with a mirror effect and enhanced durability. A quality engineered core (MDF) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create the ultimate high gloss finish. A lacquer layer with UV treatment is applied last adding to the durability and surface quality.





High Scratch Resistance

Reliable performance and longevity in high traffic residential and commercial environments



Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Highly Reflective

LUXE technology offers extraordinary beauty with mirror-level reflectivity and shine



Antibacterial Treatment

Protective shield on the surface that prevents the spread of harmful microorganisms



Color Stability

Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

Products are made with certified raw materials from sustainable forestry practices

Solid - Neutral







Kitchen in Luxe Blanco.

Solid - Colorful







Kitchen in Luxe Azul Marino.

Woodgrain























LUXE By ALVIIC

NEW Picasso Series









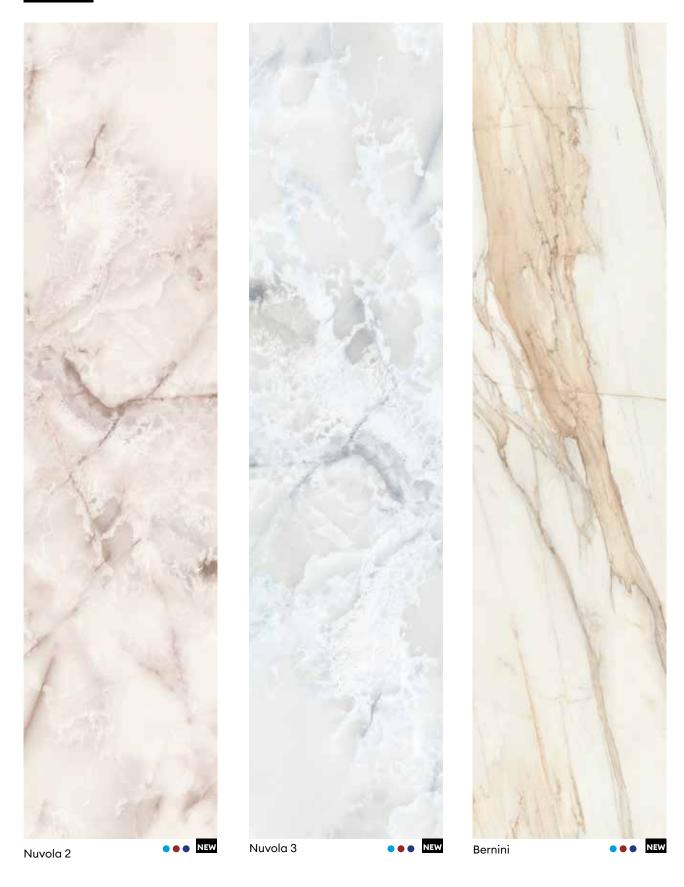








NEW Abstract - Stone

















Kitchen in Luxe Nuvola 2 and Zenit Tortora.

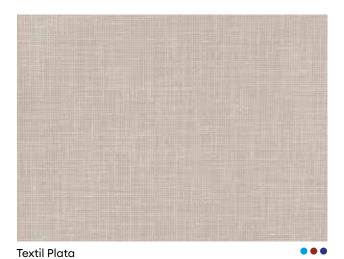
Abstract - Metal, Stone, Textile

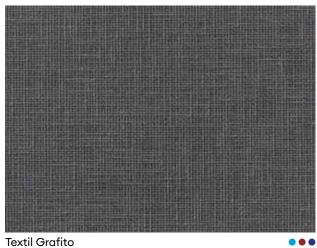
























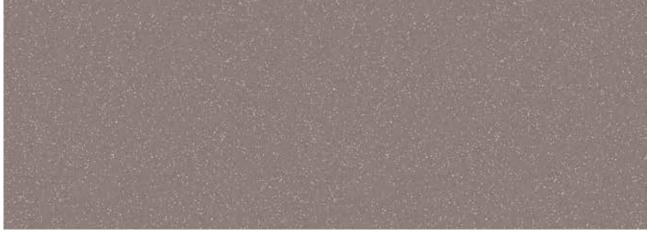


Wall cabinetry in Luxe Porcelain 1, 3 and Black.

Pearl Effect



Bidrico Colonidi FE



Basalto PE • •



Antracita PE















Retail space in Luxe Blanco Colonial Pearl Effect and Black.





GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Luxe Nuvola 1.

Stratos

The elegance and timelessness of stone meets a modern and versatile color palette.





Siena SM





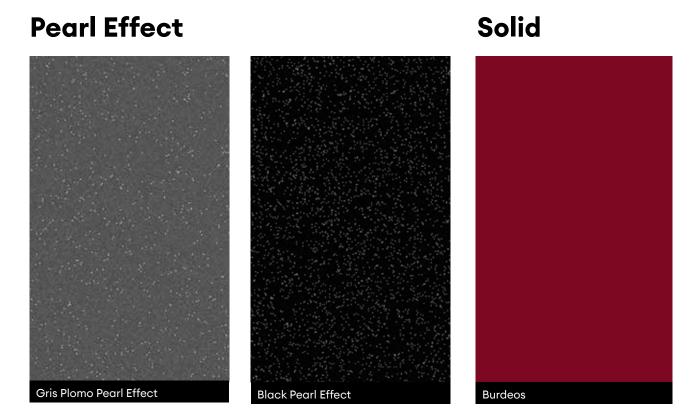


Porcelain

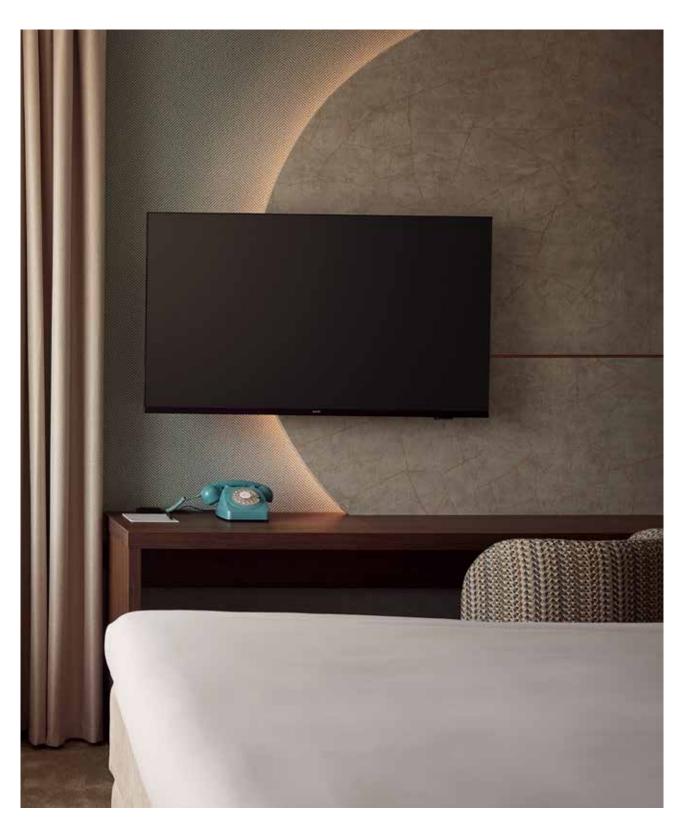
The classic elegance of Porcelain with vibrant veining.











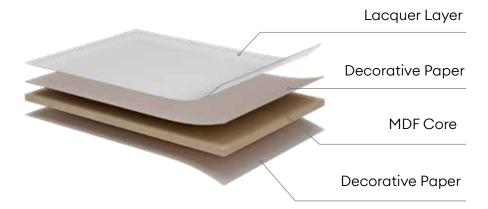
Hotel Lelystad room in Luxe Porcelain 2, designed by ME Design & Interior.





Supermatt finish with Silk Touch

The ZENIT finish collection features a lacquered, velvety-soft, supermatt surface. A quality engineered core (MDF) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create the silky and ultra-low sheen finish. A lacquer layer with UV treatment is applied last adding to the durability and surface quality, which includes high resistance to scratches and abrasion.





Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Silk Touch

Velvety-soft and ultra-low sheen surface



Anti-Fingerprint

Anti-fingerprint properties



Color Stability

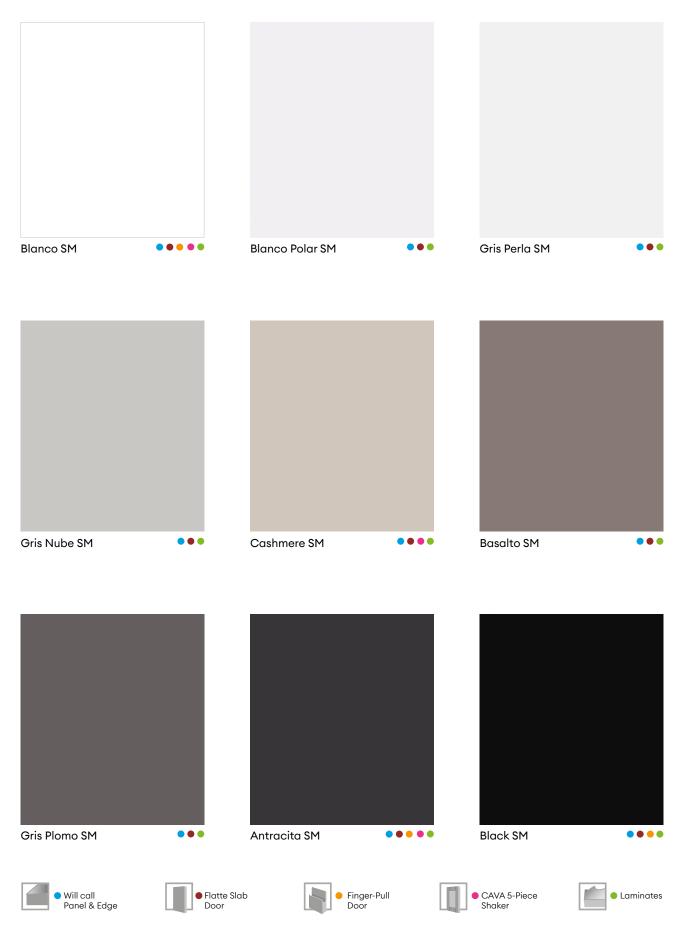
Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

Products are made with certified raw materials from sustainable forestry practices

Solid - Neutral







Kitchen in Zenit Basalto and Syncron Rosales 2.

Solid - Colorful



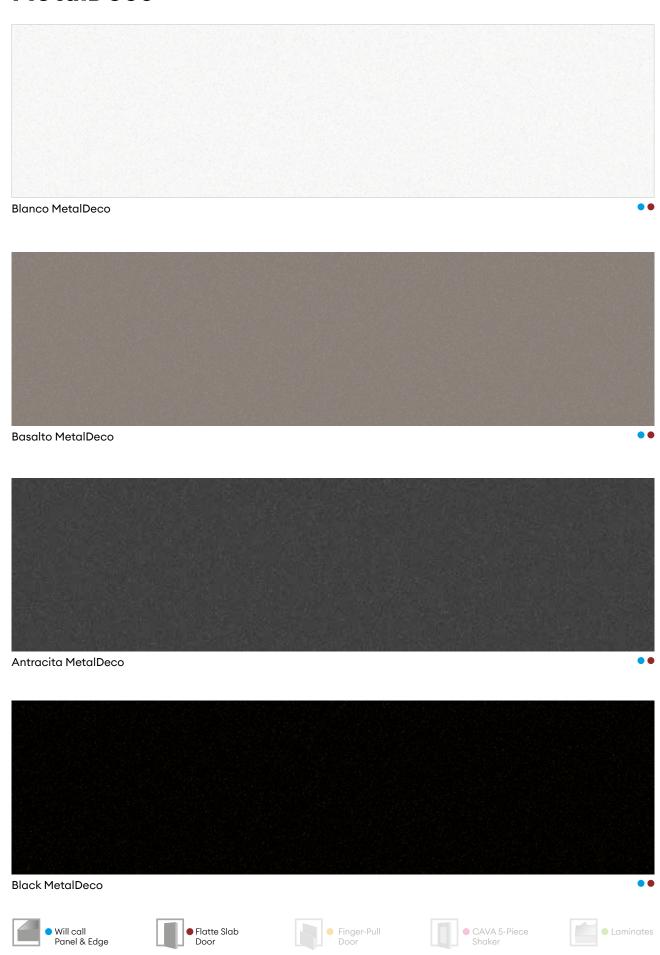
Kitchen in Zenit Agave and Syncron Como Ash 2.







MetalDeco







Kitchen in Zenit Blanco MetalDeco.

NEW Metal Plus

Featuring real metal in the decor, the new Metal Plus in-stock collection takes luxury supermatt designs to a new level. Metal Plus colors balance the intriguing allure of metal with our silky-soft Zenit finish for a design element that sets spaces apart.















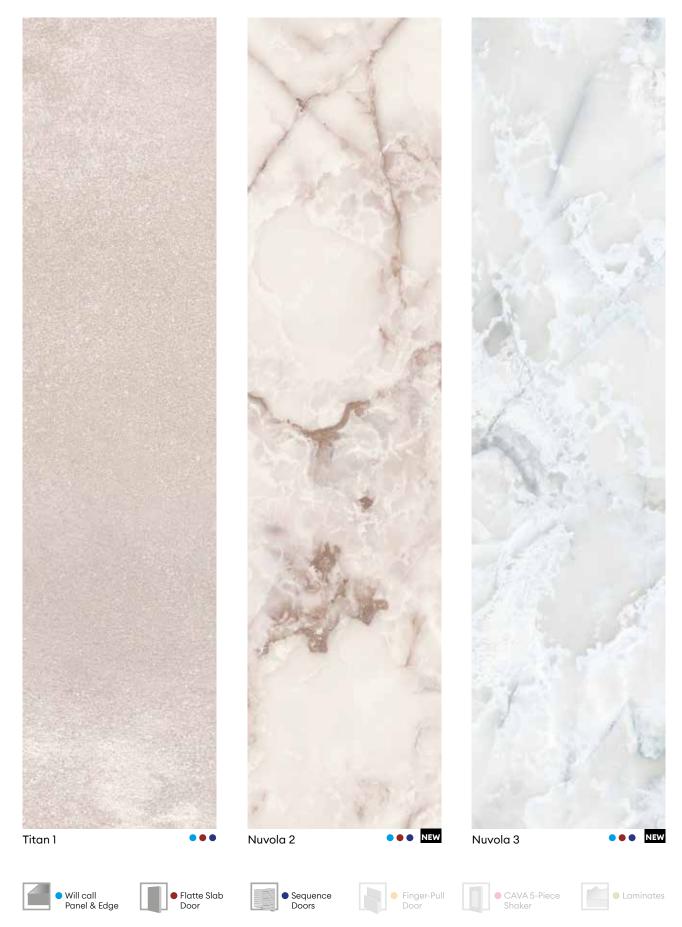






Kitchen in Zenit Light Gold Metal Plus and Syncron Rosales 1.

NEW Nuvola, Abstract - Stone







Bath Vanity in Zenit Nuvola 3 Syncron Reeded Sky.





GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Stratos

The elegance and timelessness of stone meets a modern and versatile color palette.







Siena SM









Closet in Zenit Cashmere MetalDeco.





MetalDeco





Solid

Burdeos

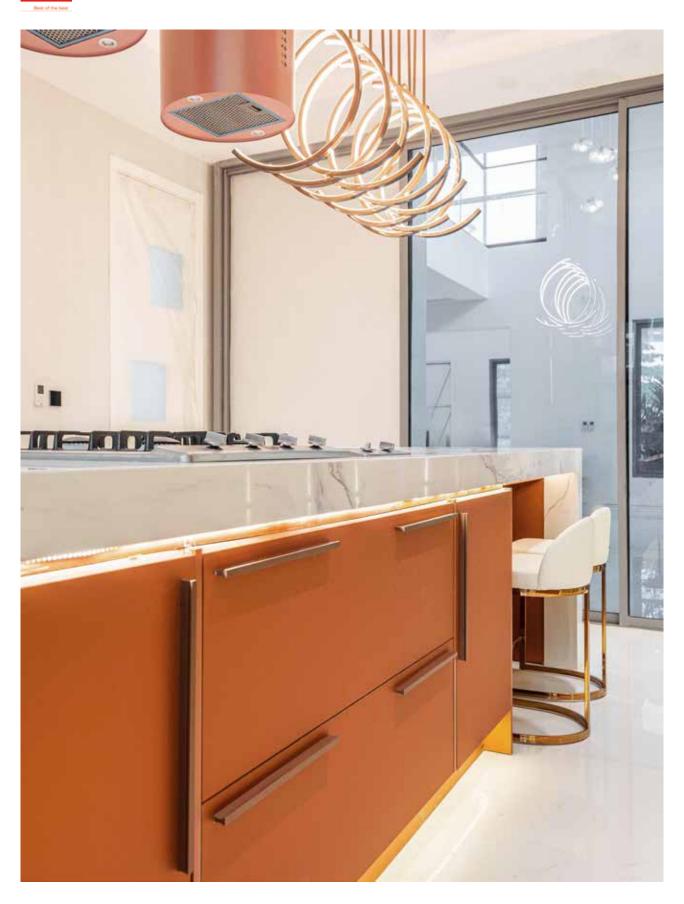


Porcelain









Kitchen in Zenit Copper Metal Plus, designed by Rome Signature.

Metal Plus





Featuring real metal in the decor, the new Metal Plus in-stock collection takes luxury supermatt designs to a new level. Metal Plus colors balance the intriguing allure of metal with our silky-soft Zenit finish for a design element that sets spaces apart.



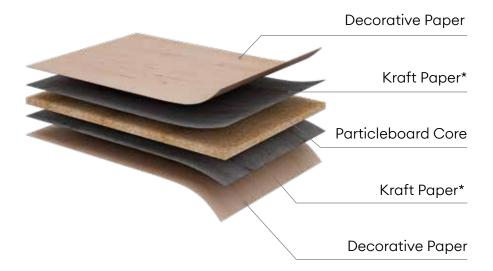






Experience Tactile Texture

The SYNCRON finish collection features highly decorative and textured surfaces in an attractive range of designs that recreate wood, stone, textiles and other abstract patterns. A quality engineered core (particleboard) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create very realistic visual and tactile textured details.





Highly Decorative

The beauty of natural patterns and textures for wide appeal and numerous applications



Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Antibacterial Treatment

* Depends on the design

Protective shield on the surface that prevents the spread of harmful microorganisms



Color Stability

Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

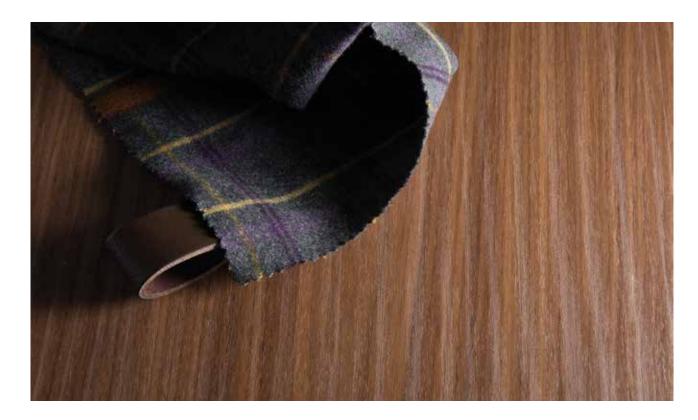
Products are made with certified raw materials from sustainable forestry practices

NEW Picasso

























Kitchen in Syncron Picasso 1, Reeded Sky, and Zenit Gris Perla.

NEW Nogal Rosales

























Kitchen in Syncron Rosales 3.

Nocce

























Kitchen in Syncron Nocce 01 and Zénit Verde Salvia SM, designed by The Kitchen Company.

Como Ash

























Kitchen in Como Ash 1.

Woodline

























Furniture in Syncron Woodline 1 and Woodline 3.

Lakeland Oak



Kitchen in Syncron Lakeland 3 and Zenit Black, designed by The Kitchen Company.























lda





















Decorative panels in Syncron Ida 1.

Olmo



Living Room in Syncron Olmo 3, designed by Ruiz-Velázquez.















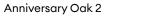






Anniversary Oak







Anniversary Oak 3



Closet in Syncron Anniversary Oak 3 and Zenit Blanco.













Syncron®

Muratti























Frappe







Frappe 1

Frappe 3









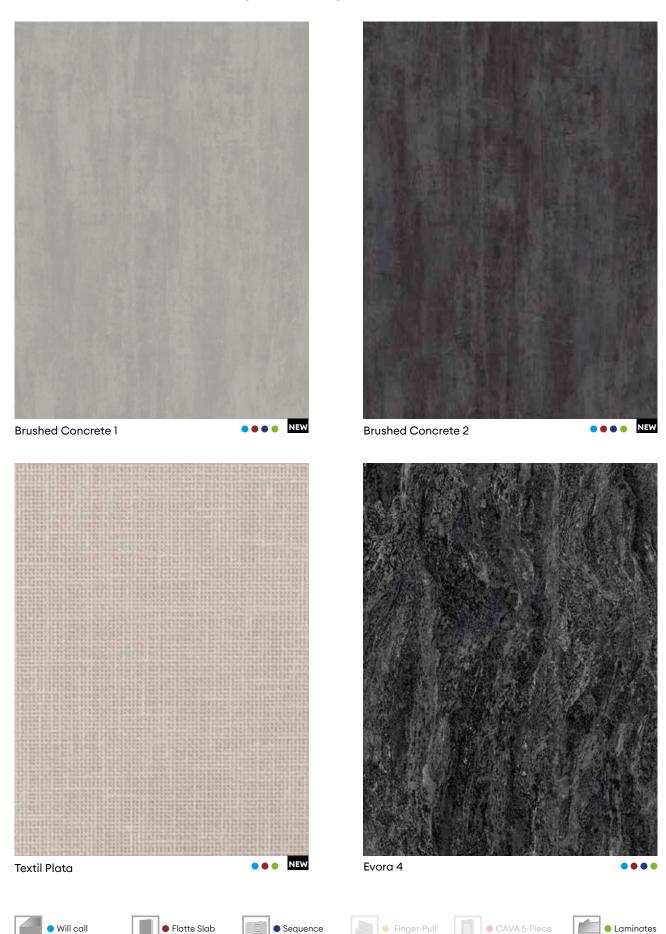








Abstracts - Metal, Stone, Textil



Ice

















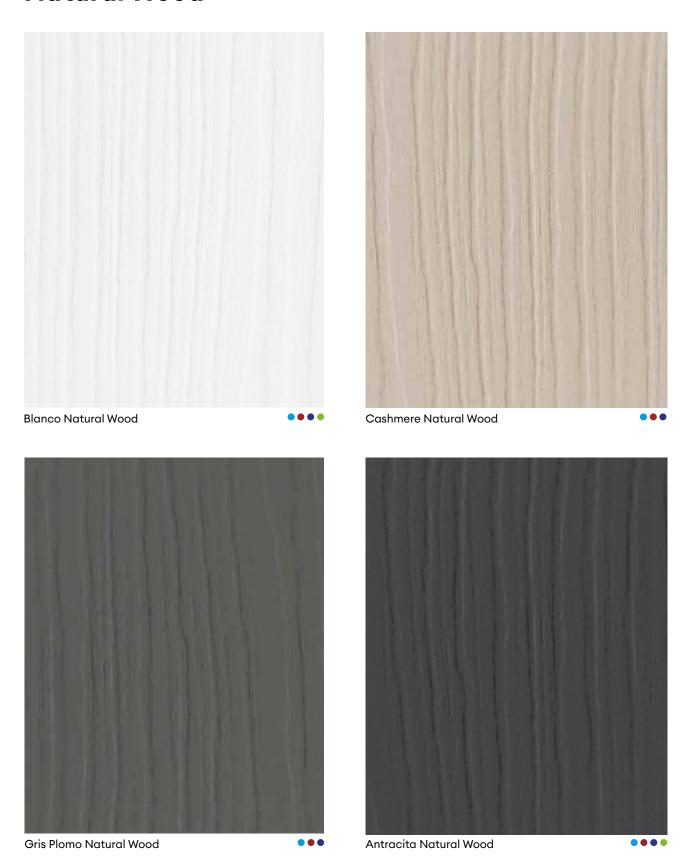






Kitchen in Syncron Ice 1 and Syncron Ice 4.

Natural Wood















SUNCTON®

NEW Pastels















NEW Reeded

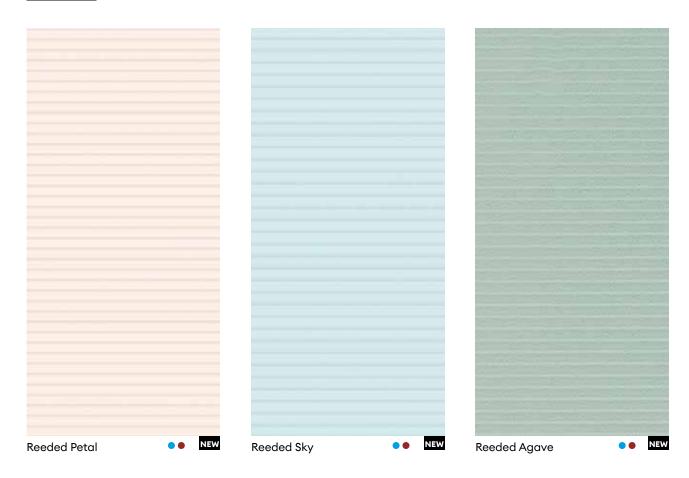
Linear texture creates an elegant, tactile pattern enhanced by delicate cross-grain ticking. *Grain runs horizontally the length of each panel*.



Kitchen in Syncron Reeded Sky, Picasso 2, and Zenit Nuvola 3.

NEW Reeded













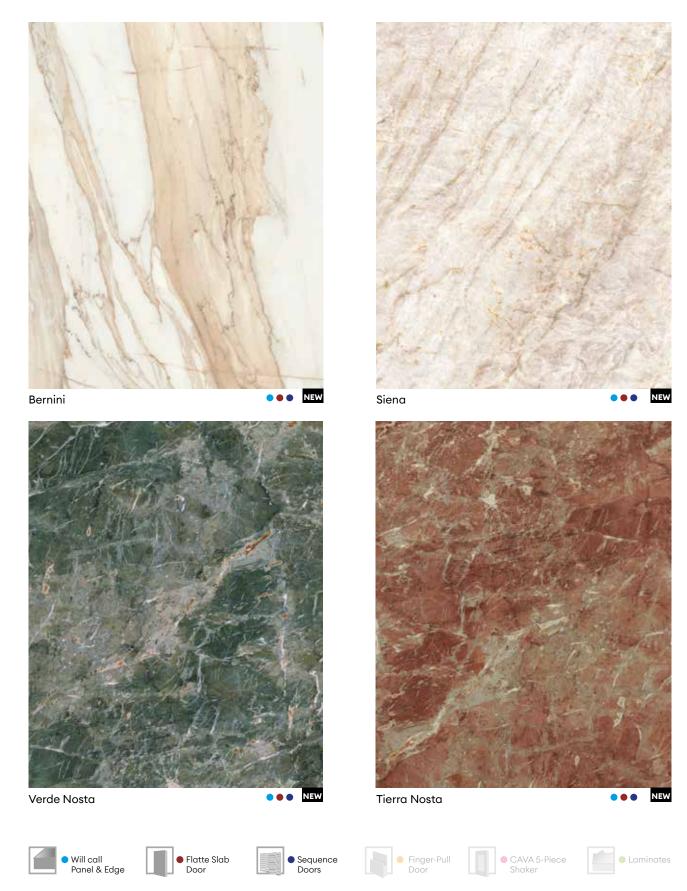






NEW Abstract - Stone

The elegance and timelessness of stone looks are enhanced by deep, tactile texture for a very authentic feel.









Commercial Space in Syncron Verde Nosta and Agave Natural Wood.





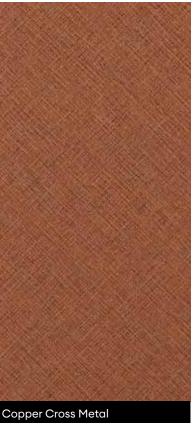
GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Cross Metal









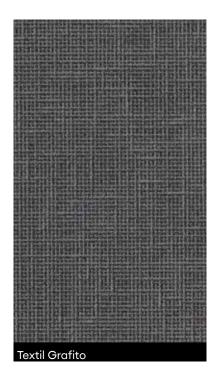


Reeded





Textil



Your Trusted Partner for Full of Solutions

The LIOHER formula is to offer the best range of products and services for our professional clients, to earn their trust by fulfilling our promises, and to inspire with innovative and exciting offerings.

Our wide catalog of designs has been created with a Collections mentality assuring a great variety of possible combinations to allow you to become inspired and create.

The LIOHER Centers, with design-centric showrooms, local stock, delivery services and much more, are here to serve you and add value to your projects and client experiences.





Shop samples online!









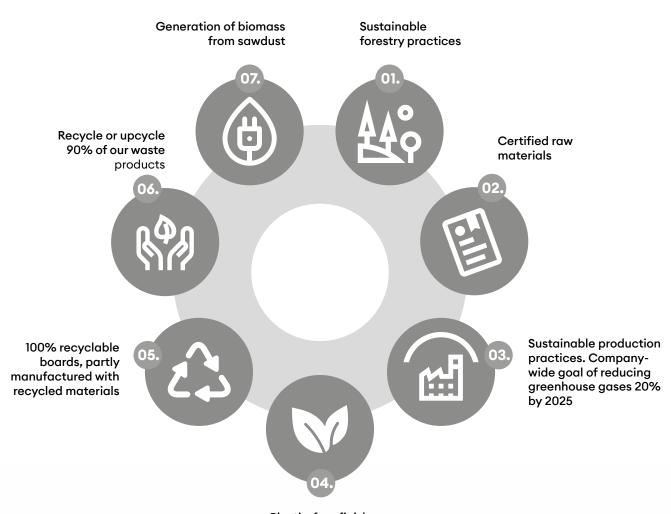


Sustainable Panels and Furniture Components

From start to finish, our business, products, and vision are all centered on sustainability. The boards (product core) we use are composed of wood fiber or particles that come from certified forest stewardship processes as well as recycled materials. Our processes of continuous improvement have also made our products maintenance-free and resistant to wear over time, increasing their lifecycle and reducing the waste of replacing, maintaining, and rebuilding.



Learn more about our sustainability practices and initiatives online!



Plastic-free finishes. No PET, PP, PVC, PE or PS





Kitchen in Syncron Como Ash 2.

		Luxe [®]	Zenit High Resistance Surface	SUNCTON®	Standard
	Easy to Clean	•	•	•	
	Lasting Durability	•	•	•	
	Antibacterial Treatment	•		•	ASTM E2180 JIS Z2801
	High Scratch Resistance	•	•	•	EN-15186-A
	High Abrasion Resistance	•	•		EN-14323
(5,45)	Stain Resistance	•	•	•	EN-14323
	Color Stability	•	•	•	EN-14323
	Environmentally Friendly	•	•	•	
	Silk-Touch		•		
	Anti-Fingerprint		•		
	Nature-Inspired			•	
	Mirror-Sheen High Gloss, level 101 GU	•			ISO-2813
	High Reflected Image	•			ASTM D5767
	Fire Rating	•	•	•	ASTM E84
	Impact Resistence	•	•	•	EN-14323:04
(1)	Dry heat			•	EN-12722:09
	Water steam resistence			•	EN-14323:0
	Moist heat			•	EN-12721:09



	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	Global Collection (non-stock - panels and edge only)
AGUA MARINA	•	•	•			
ANTRACITA	•	•	•	•	•	
AZUL ÍNDIGO	•	•	•	•		
AZUL MARINO	•	•	•	•		
BASALTO	•	•	•	•		
NEW BERNINI	•	•	•			
BLACK	•	•	•	•		
BLANCO	•	•	•	•	•	
BLANCO POLAR	•	•	•	•		
CASHMERE	•	•	•	•		
сотто	•	•	•			
CUZCO ORO	•	•	•			
EUROLINE 03	•	•	•			
FRAPPE	•	•	•			
GRIS METALLIC	•	•	•			
GRIS NUBE	•	•	•	•		
GRIS PERLA	•	•	•	•		
GRIS PLOMO	•	•	•	•		
GUAYANA	•	•	•			
MAGNOLIA	•	•	•			
METALLO 1	•	•	•			
METALLO 4	•	•	•			
NUVOLA 1						•
NEW NUVOLA 2	•	•	•			
NEW NUVOLA 3	•	•	•			
OLIVO	•	•	•			
OLMO	•	•	•			
NEW PICASSO 1	•	•	•			
NEW PICASSO 2	•	•	•			
NEW PICASSO 3	•	•	•			
PORCELAIN 1	•	•	•			
PORCELAIN 2						•
PORCELAIN 3						•
ROJO	•	•	•			
ROSALES 3	•	•	•			
SIENA						•
TIERRA NOSTA						•
TEXTIL GRAFITO	•	•	•			
TEXTIL PLATA	•	•	•			
VERDE NOSTA						•
VERDE SALVIA	•	•	•			

	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	Global Collection (non-stock - panels and edge only)
		LUXE PEA	RL EFFECT			
ANTRACITA PE	•	•	•			
BLACK PE						•
BLANCO COLONIAL PE	•	•	•			
BASALTO PE	•	•	•			
GRIS PLOMO PE						•
BURDEOS PE						•



Kitchen in Luxe Cotto.



ırface							
	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - panels and edge only)
NEW AGAVE SM	•	•	•			•	
AGUA MARINA SM	•	•	•				
ALMAGRA SM	•	•	•				
ANTRACITA SM	•	•	•	•	•	•	
ARENA SM							•
AZUL ÍNDIGO SM	•	•	•	•			
AZUL MARINO SM	•	•	•	•		•	
BASALTO SM	•	•	•	•			
BLACK SM	•	•	•	•	•		
BLANCO SM	•	•	•	•	•	•	
BLANCO POLAR SM	•	•	•	•	•		
BURDEOS SM							•
CAMEL SM	•	•	•				
CASHMERE SM	•	•	•	•		•	
СОТТО SM	•	•	•				
GRIS NUBE SM	•	•	•	•			
GRIS PERLA SM	•	•	•	•			
GRIS PLOMO SM	•	•	•	•			
NUVOLA 1 SM							•
NEW NUVOLA 2 SM	•	•	•				
NEW NUVOLA 3 SM	•	•	•				
PORCELAIN 1 SM							•
PORCELAIN 2 SM							•
PORCELAIN 3 SM							•
SIENA SM							•
TIERRA NOSTA SM							•
TITÁN 1 SM	•	•	•				
TORTORA SM	•	•	•				
VERDE NOSTA SM							•
VERDE SALVIA SM	•	•	•				
		ZEN	IIT METALDE	co			
ANTRACITA MD	•	•	•				
BASALTO MD	•	•	•				
BLACK MD	•	•	•				
BLANCO MD	•	•	•				
CASHMERE MD							•
GRIS NUBE MD							•
		ZEN	NIT METAL PL	us			
CHAMPAGNE							•
COPPER							•
NEW LIGHT GOLD	•	•	•				
NEW TITANIO	•	•	•				
ROJO	•	•	•				

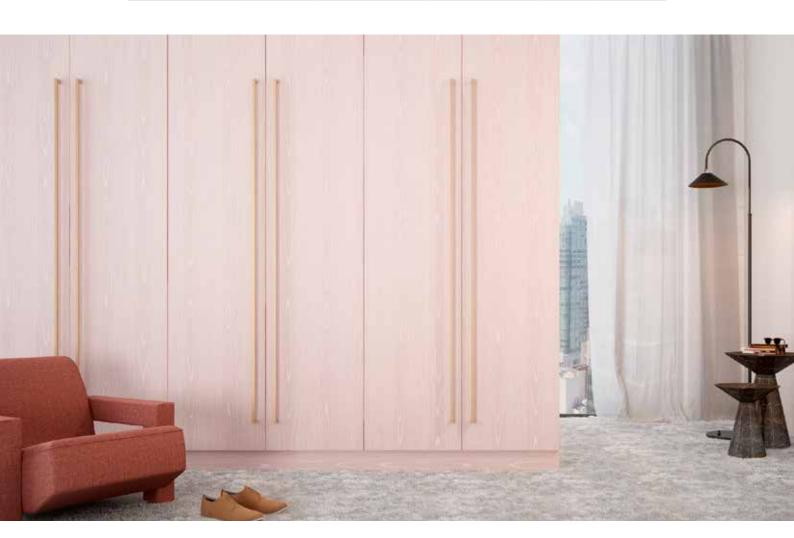


Kitchen iin Zenit Almagra.



	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - panels and edge only)
NEW AGAVE NATURAL WOOD	•	•	•				
ANNIVERSARY OAK 2	•	•	•	•			
ANNIVERSARY OAK 3	•	•	•	•			
ANTRACITA NATURAL WOOD	•	•	•	•			
BLANCO NATURAL WOOD	•	•	•	•			
NEW BERNINI	•	•	•				
CASHMERE NATURAL WOOD	•	•	•				
CHAMPAGNE CROSS METAL							•
COPPER CROSS METAL							•
COMO ASH 1	•	•	•	•	•	•	
COMO ASH 2	•	•	•	•	•	•	
COMO ASH 3	•	•	•	•			
ÉVORA 4	•	•	•	•			
FRAPPE 1	•	•	•	•		•	
FRAPPE 2	•	•	•	•			
FRAPPE 3	•	•	•	•			
GRIS PLOMO NATURAL WOOD	•	•	•				
ICE1	•	•	•	•			
ICE 4	•	•	•	•			
IDA1	•	•	•	•		•	
IDA 2	•	•	•	•			
IDA 3	•	•	•	•			
IDA 4	•	•	•	•			
LAKELAND 1	•	•	•	•			
LAKELAND 2	•	•	•				
LAKELAND 3	•	•	•	•			
LIGHT GOLD CROSS METAL							•
MURATTI 1	•	•	•	•	•		
MURATTI 2	•	•	•	•			
MURATTI 3	•	•	•	•			
MURATTI 4	•	•	•	•	•	•	
NOCCE 1	•	•	•	•	•	•	
NOCCE 2	•	•	•	•			
NOCCE 3	•	•	•	•	•	•	
OLMO 2	•	•	•	•		•	
OLMO 3	•	•	•	•		•	
NEW BRUSHED CONCRETE 1	•	•	•	•			
NEW BRUSHED CONCRETE 2	•	•	•	•			
NEW PETAL	•	•	•				
NATURAL WOOD NEW PICASSO 1	•	•	•	•		•	
NEW PICASSO 2	•	•	•	•		•	
NEW PICASSO 3	•	•	•	•		•	
NEW REEDED AGAVE	•	•	•				
REEDED BLANCO POLAR							•
REEDED BLANCO POLAR							•

	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - panels and edge only)
REEDED MINT							•
NEW REEDED PETAL	•	•	•				
NEW REEDED SKY	•	•	•				
NEW ROSALES 1	•	•	•	•		•	
NEW ROSALES 2	•	•	•	•	•	•	
NEW ROSALES 3	•	•	•	•	•	•	
NEW SIENA	•	•	•				
NEW SKY NATURAL WOOD	•	•	•				
TEXTIL GRAFITO							•
NEW TEXTIL PLATA	•	•	•	•			
NEW TIERRA NOSTA	•	•	•				
TITANIO CROSS METAL							•
NEW VERDE NOSTA	•	•	•				
WOODLINE 1	•	•	•	•	•	•	
WOODLINE 3	•	•	•		•	•	
NEW WOODLINE 4	•	•	•	•			



Closet in Syncron Petal Natural Wood.





Components Manufacturing Plant: 330.000 Sft

Assemby Plants: 100.000 Sft **Distribution Centers: 120.000 Sft**

NEED SAMPLES?

