



2024 / 2025

COLLECTIONS BOOK

- Inspiration Moodboards 4
- Finish Technologies LUXE 19
 - Solid Neutral 20
 - Solid Colorful 22
 - Woodgrain 24
 - Picasso Series 25
 - Abstract Stone 26
- Abstract Metal, Stone, Textile 28
 - Pearl Effect 30
 - LUXE Global Collection 32

Finish Technologies - ZENIT 37

- Soild Neutral 38
- Soild Colorful 40
- MetalDeco 42
 - Metal Plus 44
- Nuvola, Abstract Stone 46
- ZENIT Global Collection 48
- Finish Technologies SYNCRON 55
 - Woodgrain and Abstract 56
 - SYNCRON Global Collection 84
 - Full Solutions 86
 - Sustainability 88
 - **Technical Details** 91
 - Availability Charts 92



LIOHER offers high quality furniture components with the vision of becoming the most complete one-stop shop for professionals in the industry.

Since its founding in 2010, LIOHER has only strengthened its enticing offering of products and cabinetry solutions:

• Modern and technologically advanced in-stock finish collections, including LUXE high gloss, ZENIT supermatt and SYNCRON texture.

• A leading door production program using state-of-the-art machinery and PUR edgebanding technologies.

• A premium frameless cabinet box that's made to stand the test of time.

• Two cabinet programs that cover the breadth of your needs: Stock and Custom.

• A network of production and distribution facilities across the USA with stock processing machinery, logistics, and fully equipped showrooms all aimed to serve our professional clients.

Our mix of knowledge and experience has enabled us to build a cabinetry line that truly fulfills the needs of our customers. Over our years of operation, our mission has remained the same: to serve as your dedicated partner.

MOODBOARDS



Combining three distinct designs feels effortless and fresh in this nature-inspired space that utilizes warm, grounding woodgrain and stone patterns accented with sky blue.





Kitchen in Zenit Nuvola 3, Syncron Reeded Sky, and Picasso 2.



CAVA Shakers in Zenit Azul Indigo are the perfect transitional counter point to Luxe Rosales 3 in Flatte. Another elegant layer of contrast is added with CompactSlab countertops in Statuario Bianco.





Kitchen in Zenit Azul Marino and Luxe Rosales 3.



Bathroom in Zenit Cotto, Tierra Nosta, and Syncron Reeded Petal.





Welcoming, warm, and sophisticated, this bathroom creates bold harmony with Zenit Cotto and Tierra Nosta. Wall paneling accent in Syncron Reeded Petal.

Fresh and energizing, this heart of the home kitchen is a harmony of three distinct Syncron textures.







Kitchen in Syncron Siena, Reeded Petal, and Picasso 2.



Cabinetry in Zenit Blanco, Syncron Nocce 1, and Luxe Metallo 4.





Warm, contemporary style with a nod to a classic color palette. Zenit Blanco and Syncron Nocce 1 are enhanced by the depth and shine of Luxe Metallo 4.



Kitchen in Syncron Woodline 4 and Zenit Camel.





Sunny and sophisticated, this kitchen pallete brings modern warmth with the golden tones. Balance can be achieved with the cool veining of Compact Slab countertops in Himalaya.



Beautiful contrast is created in this modern and sleek kitchen thanks to warm and rustic Syncron Lakeland 3 and Zenit Gris Plomo. CompactSlab countertops in Aetnas feature just the right amount of grey veining to artfully connect all the design elements.





Kitchen in Syncron Lakeland 3 with Zenit Gris Plomo.





High Gloss with a Mirror Effect

The LUXE finish collection features luminous high gloss with a mirror effect and enhanced durability. A quality engineered core (MDF) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create the ultimate high gloss finish. A lacquer layer with UV treatment is applied last adding to the durability and surface quality.





High Scratch Resistance

Reliable performance and longevity in high traffic residential and commercial environments



Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Highly Reflective

LUXE technology offers extraordinary beauty with mirror-level reflectivity and shine



Antibacterial Treatment

Protective shield on the surface that prevents the spread of harmful microorganisms



Color Stability

Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

Products are made with certified raw materials from sustainable forestry practices

Solid - Neutral







Kitchen in Luxe Blanco.

Solid - Colorful













Rojo







Sequence Doors



Finger-Pull
Door







Kitchen in Luxe Azul Marino.

Woodgrain





Guayana



Rosales 3



Olmo

•••



Frappe









Euroline 03

Finger-Pull
Door



Laminates

•••



































Finger-Pull
Door

Laminates





Kitchen in Luxe Nuvola 2 and Zenit Tortora.

Abstract - Metal, Stone, Textile





Metallo 4



Porcelain 1



Cuzco Oro



Textil Plata









Textil Grafito



Finger-Pull
Door



•••





Wall cabinetry in Luxe Porcelain 1, 3 and Black.

Pearl Effect





Basalto PE



Antracita PE





Sequence Doors



Finger-Pull
Door

Laminates

••





Retail space in Luxe Blanco Colonial Pearl Effect and Black.





GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Stratos

The elegance and timelessness of stone meets a modern and versatile color palette.













Porcelain

The classic elegance of Porcelain with vibrant veining.





Pearl Effect

Solid










Hotel Lelystad room in Luxe Porcelain 2, designed by ME Design & Interior.



Π

ØØ



Supermatt finish with Silk Touch

The ZENIT finish collection features a lacquered, velvety-soft, supermatt surface. A quality engineered core (MDF) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create the silky and ultra-low sheen finish. A lacquer layer with UV treatment is applied last adding to the durability and surface quality, which includes high resistance to scratches and abrasion.





Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Silk Touch

Velvety-soft and ultra-low sheen surface



Anti-Fingerprint

Anti-fingerprint properties



Color Stability

Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

Products are made with certified raw materials from sustainable forestry practices

Solid - Neutral







 $\bullet \bullet \bullet \bullet$ Black SM

Will call
Panel & Edge













Kitchen in Zenit Basalto and Syncron Rosales 2.

Solid - Colorful



Kitchen in Zenit Agave and Syncron Como Ash 2.







MetalDeco



Blanco MetalDeco



Basalto MetalDeco



Antracita MetalDeco



Black MetalDeco











Laminates





Kitchen in Zenit Blanco MetalDeco.

NEW Metal Plus

Featuring real metal in the decor, the new Metal Plus in-stock collection takes luxury supermatt designs to a new level. Metal Plus colors balance the intriguing allure of metal with our silky-soft Zenit finish for a design element that sets spaces apart.











Finger-Pull
Door



Metal Plus Titanio

CAVA 5-Piece



Laminates









Kitchen in Zenit Light Gold Metal Plus and Syncron Rosales 1.

NEW Nuvola, Abstract - Stone







• Will call Panel & Edge Flatte Slab
Door





CAVA 5-Piece Shaker

Laminates





Bath Vanity in Zenit Nuvola 3 Syncron Reeded Sky.





GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Room in Zenit Verde Nosta and Syncron Woodline 4.

Stratos

The elegance and timelessness of stone meets a modern and versatile color palette.

















Closet in Zenit Cashmere MetalDeco.

MetalDeco





Gris Nube MetalDeco

Solid



Zenit High Resistance Surface



Porcelain









High Product Quality AWARD



Metal Plus





Featuring real metal in the decor, the new Metal Plus in-stock collection takes luxury supermatt designs to a new level. Metal Plus colors balance the intriguing allure of metal with our silky-soft Zenit finish for a design element that sets spaces apart.

Copper Metal Plus





and the

11.000



Experience Tactile Texture

The SYNCRON finish collection features highly decorative and textured surfaces in an attractive range of designs that recreate wood, stone, textiles and other abstract patterns. A quality engineered core (particleboard) serves as the substrate for pressed decorative paper impregnated with resins and additives that have been formulated to create very realistic visual and tactile textured details.





Highly Decorative

The beauty of natural patterns and textures for wide appeal and numerous applications



Stain Resistant

Designed for daily use, resistant to many types of food stains



Easy to Clean

Cleans easily with a microfiber cloth, soap, and water



Lasting Durability

Quality and durable surface that will perform and last in high traffic environments



Antibacterial Treatment

* Depends on the design

Protective shield on the surface that prevents the spread of harmful microorganisms



Color Stability

Colors will maintain their tone over time and with exposure to indoor light and sunlight



Ecologically Resposible

Products are made with certified raw materials from sustainable forestry practices



























Kitchen in Syncron Picasso 1, Reeded Sky, and Zenit Gris Perla.

NEW Nogal Rosales



























Kitchen in Syncron Rosales 3.

Nocce







Nocce 1

Nocce 3

Nocce 2















1





Kitchen in Syncron Nocce 01 and Zénit Verde Salvia SM, designed by The Kitchen Company.

Como Ash









Como Ash 3

 $\bullet \bullet \bullet \bullet$

Laminates

7



Sequence
Doors

Finger-Pull
Door

CAVA 5-Piece Shaker

Will call
Panel & Edge

Flatte Slab
Door





Kitchen in Como Ash 1.

Woodline







Woodline 1

















Furniture in Syncron Woodline 1 and Woodline 3.

Lakeland Oak



Kitchen in Syncron Lakeland 3 and Zenit Black, designed by The Kitchen Company.





Lakeland Oak 1



Lakeland Oak 3



Lakeland Oak 2















Ida









Ida 1





















Decorative panels in Syncron Ida 1.

Olmo



Living Room in Syncron Olmo 3, designed by Ruiz-Velázquez.






Olmo 2

•••













Anniversary Oak



Anniversary Oak 2

 $\bullet \bullet \bullet \bullet$



```
Anniversary Oak 3
```



Closet in Syncron Anniversary Oak 3 and Zenit Blanco.







Sequence Doors



CAVA 5-Piece Shaker

Laminates

1

Muratti





















Frappe























Brushed Concrete 1



Textil Plata









Finger-Pull
Door





Brushed Concrete 2



lce





Ice 1

• •











CAVA 5-Piece Shaker

Laminates





Kitchen in Syncron Ice 1 and Syncron Ice 4.

Natural Wood



Blanco Natural Wood



Gris Plomo Natural Wood



Cashmere Natural Wood



Antracita Natural Wood



Flatte Slab Door





• CAVA 5-Piece Shaker











Petal Natural Wood



NEW



Sky Natural Wood



NEW





Linear texture creates an elegant, tactile pattern enhanced by delicate cross-grain ticking. *Grain runs horizontally the length of each panel*.



Kitchen in Syncron Reeded Sky, Picasso 2, and Zenit Nuvola 3.



NEW Reeded

		the second se
		2011
		and the second s
		100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100
		the second se
		and the second se
		and the second
		the second s
		and the second
		and the second
		and the second se
		the second s
		the second s
		the second data and the second
		the second s
		the second s
		and the second
		the second se
		100 10 10 10 10 100 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 1
Reeded Petal	Reeded Sky	Reeded Agave 📃 🔵 🗨 NEW





Flatte Slab
Door

Sequence
Doors



Laminates

NEW Abstract - Stone

The elegance and timelessness of stone looks are enhanced by deep, tactile texture for a very authentic feel.



Bernini



Verde Nosta











Tierra Nosta

Siena

CAVA 5-Piece Shaker



NEW

NEW











 $\label{eq:commercial} \mbox{Space in Syncron Verde Nosta and Agave Natural Wood.}$





GLOBAL COLLECTION

Colors and designs that lead the trends and push the boundaries of what's next. Panels & edge available with minimum order quantity and extended lead time.

Floating drawers in Titanio Cross Metal.

Cross Metal











Reeded





Textil



Your Trusted Partner for Full of Solutions

The LIOHER formula is to offer the best range of products and services for our professional clients, to earn their trust by fulfilling our promises, and to inspire with innovative and exciting offerings.

Our wide catalog of designs has been created with a Collections mentality assuring a great variety of possible combinations to allow you to become inspired and create.

The LIOHER Centers, with design-centric showrooms, local stock, delivery services and much more, are here to serve you and add value to your projects and client experiences.





Shop samples online!



FINGER-PULL integrated j-pull



CAVA 5-Piece Shaker



Sustainable Panels and Furniture Components

From start to finish, our business, products, and vision are all centered on sustainability. The boards (product core) we use are composed of wood fiber or particles that come from certified forest stewardship processes as well as recycled materials. Our processes of continuous improvement have also made our products maintenance-free and resistant to wear over time, increasing their lifecycle and reducing the waste of replacing, maintaining, and rebuilding.



Learn more about our sustainability practices and initiatives online!





			Zenit High Resistance Surface	Suncron Structured panel LINE	Standard
	Easy to Clean	•	•	•	
	Lasting Durability	•	•	•	
	Antibacterial Treatment	•		•	ASTM E2180 JIS Z2801
	High Scratch Resistance	•	•	•	EN-15186-A
	High Abrasion Resistance	•	•		EN-14323
(Salar)	Stain Resistance	•	•	•	EN-14323
	Color Stability	•	•	•	EN-14323
Ø	Environmentally Friendly	•	•	•	
	Silk-Touch		•		
	Anti-Fingerprint		•		
	Nature-Inspired			•	
	Mirror-Sheen High Gloss, level 101 GU	•			ISO-2813
	High Reflected Image	•			ASTM D5767
	Fire Rating	•	•	•	ASTM E84
$(\bigcirc$	Impact Resistence	•	•	•	EN-14323:04
$\textcircled{1}{2}$	Dry heat			•	EN-12722:09
	Water steam resistence			•	EN-14323:0
	Moist heat			•	EN-12721:09



	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	Global Collection (non-stock - panels and edge only)
AGUA MARINA	•	•	•			
ANTRACITA	•	•	•	•		
AZUL INDIGO	•	•	•	•		
AZUL MARINO	•	•	•	•		
BASALTO	•	•	•	•		
NEW BERNINI	•	•	•			
BLACK	•	•	•	•		
BLANCO	•	•	•	•	•	
BLANCO POLAR	•	•	•	•		
BURDEOS						٠
CASHMERE	•	•	•	•	٠	
СОТТО	•	•	•			
CUZCO ORO	•	•	•			
EUROLINE 03	•	•	•			
ROBLE FRAPPE	•	•	•			
GRIS METALLIC	•	•	•			
GRIS NUBE	•	•	•	•		
GRIS PERLA	•	•	•	•		
GRIS PLOMO	•	•	•	•		
GUAYANA	•	•	•			
MAGNOLIA	•	•	•			
METALLO 1	•	•	•			
METALLO 4	•	•	•			
ROSALES 3	•	•	•			
NEW NUVOLA1						•
NEW NUVOLA 2	•	•	•			
NEW NUVOLA 3	•	•	•			
OLIVO	•	•	•	•		
OLMO	•	•	•	•		
NEW PICASSO 1	•	•	٠	•		
NEW PICASSO 2	•	•	•	•		
NEW PICASSO 3	•	•	•	•		
PORCELAIN 1	•	•	•	•		
PORCELAIN 2						•
PORCELAIN 3						•
ROJO	٠	•	٠			
NEW SIENA						•
NEW TIERRA NOSTA						•
TEXTIL GRAFITO	•	•	•	•		
TEXTIL PLATA	•	•	•	•		

	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	Global Collection (non-stock - panels and edge only)
NEW VERDE NOSTA						•
VERDE SALVIA	•	•	•			
LUXE PEARL EFFECT						
ANTRACITA PE	•	•	٠			
BLACK PE						•
BLANCO COLONIAL PE	•	•	•			
BASALTO PE	•	•	•			
GRIS PLOMO PE						•



Kitchen in Luxe Cotto.



	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - par and edge only
NEW AGAVE	•	•	•	•			
AGUA MARINA	•	•	•				
ALMAGRA	•	•	•				
ANTRACITA	•	•	•	•		•	
ARENA							•
AZUL INDIGO	•	•	•	•		•	
AZUL MARINO	•	•	•	•			
BASALTO	•	•	•	•			
BLACK	•	•	•	•			
BLANCO	•	•	•	•	•	•	
BLANCO POLAR	•	•	•	•			
BURDEOS							•
CAMEL	•	•	•				
CASHMERE	•	•	•	•	•	•	
COTTO	•	•	•	•			
GRIS NUBE	•	•	•	•			
GRIS PERLA	•	•	•	•			
GRIS PLOMO	•	•	•	•			
NEW NUVOLA1							•
NEW NUVOLA 2	•	•	•				
NEW NUVOLA 3	•	•	•				
PORCELAIN 1							•
PORCELAIN 2							•
PORCELAIN 3							•
NEW SIENA							•
NEW TIERRA NOSTA							•
NEW TITAN 1	•	•	•				
TITAN 2	•	•	•				
TORTORA	•	•	•	•			
NEW VERDE NOSTA							•
VERDE SALVIA	•	•	•	•			
ZENIT N	IETALDECO						
ANTRACITA MD	•	•	•				
BASALTO MD	•	•	•				
BLACK MD	•	•	•				
BLANCO MD	•	•	•				
CASHMERE MD							•
GRIS NUBE MD							•
ZENIT M	1ETAL PLUS						
CHAMPAGNE MP							•
COPPER MP							•
NEW LIGHT GOLD	•	•	•				
NEW TITANIO							



Kitchen iin Zenit Almagra.



	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - panels and edge only)
NEW AGAVE NATURAL WOOD	•	•	•	•			
ANNIVERSARY OAK 2	•	•	•	•			
ANNIVERSARY OAK 3	•	•	•	•			
ANTRACITA NATURAL WOOD	•	•	•	•			
BLANCO NATURAL WOOD	•	•	•	•			
NEW BERNINI	•	•	•				
CASHMERE NATURAL WOOD	•	•	•				
CHAMPAGNE CROSS METAL							•
COPPER CROSS METAL							•
COMO ASH 1	•	•	•	•	•	~	
COMO ASH 2	•	•	•	•	•	•	
COMO ASH 3	•	•	•	•			
EVORA 4	•	•	•	•			
FRAPPE 1	•	•	•	•			
FRAPPE 2	•	•	•	•			
FRAPPE 3	•	•	•	•			
GRIS PLOMO NATURAL WOOD	•	•	•				
ICE 1	•	•	•	•			
ICE 4	•	•	•	•			
IDA 1	•	•	•	•			
IDA 2	•	•	•	•			
IDA 3	•	•	•	•			
IDA 4	•	•	•	•			
LAKELAND 1	•	•	•	•			
LAKELAND 2	•	•	•				
LAKELAND 3	•	•	•	•			
LIGHT GOLD CROSS METAL							•
MURATTI 1	•	•	•	•	•		
MURATTI 2	•	•	•	•			
MURATTI 3	•	•	•	•			
MURATTI 4	•	•	•	•	•	•	
NOCCE 1	•	•	•	•	٠	•	
NOCCE 2	•	•	•	•			
NOCCE 3	•	•	•	•	•		
OLMO 2	•	•	•	•			
OLMO 3	•	•	•	•			
BRUSHED CONOCRETE 1	•	•	•	•			
BRUSHED CONOCRETE 2	•	•	•	•			
NEW PETAL NATURAL WOOD	•	•	•	_			
NEW PICASSO 1	•	•	•	•			
NEW PICASSO 2	•	•	•	•			
NEW PICASSO 3	•	•	•	•			
NEW REEDED AGAVE	•	•	•				

	In-Stock	Panel & Edge	Flatte Slab	NEW Laminate	Finger-Pull	CAVA 5PC Shaker	Global Collection (non-stock - panels and edge only)
REEDED BLANCO POLAR							•
REEDED MINT							•
NEW REEDED PETAL	•	•	•				
NEW REEDED SKY	•	•	•				
NEW ROSALES 1	•	•	•	•		•	
NEW ROSALES 2	•	•	•	•	•	•	
NEW ROSALES 3	•	•	•	•	•	•	
NEW SIENA	•	•	•				
NEW SKY NATURAL WOOD	•	•	•				
TEXTIL GRAFITO							•
TEXTIL PLATA	•	•	•	•			
NEW TIERRA NOSTA	•	•	•				
TITANIO CROSS METAL							•
NEW VERDE NOSTA	•	•	•				
WOODLINE 1	•	•	•	•	•	•	
WOODLINE 3	•	•	•	•	•	•	
NEW WOODLINE 4	•	•	•	•			



Closet in Syncron Petal Natural Wood.





Components Manufacturing Plant: 330.000 Sft Assemby Plants: 100.000 Sft Distribution Centers: 120.000 Sft

NEED SAMPLES?



www.lioher.com

O @lioherusa

© a3com.