



**OUTDOOR KITCHEN**

INSPIRE YOUR OUTDOORS







## **Outdoor** Kitchen Program

*Innovation Meets the Outdoors*

At LIOHER, we believe that great design should not stop at the door. Our Outdoor Kitchen Program brings the same sleek, modern style of our renowned indoor kitchens to the open-air experience. Thoughtfully crafted to blend durability with elegance, our outdoor kitchens combine premium-quality materials with refined finishes, creating seamless harmony between indoor and outdoor living spaces.

Every element—from cabinet construction to surface details—reflects the commitment to excellence that defines LIOHER. Whether you're entertaining guests or enjoying a quiet evening under the stars, our outdoor kitchens deliver beauty, performance, and continuity in design. Now, the heart of your home extends outdoors, maintaining the same level of sophistication you expect.

# Built to Withstand the Elements



## **CLIMACORE** *Superior Outdoor Performance*

The doors of our outdoor kitchens are crafted from Climacore, a high-performance wood fiberboard engineered for exceptional durability in extreme outdoor conditions. This premium material is also used in other components, including decorative panels, fillers, toe kicks, bottom panels, and drawer back panels. Climacore offers outstanding dimensional stability, is suitable for direct water contact, and carries a **warranty of up to 50 years** for above-ground applications.

Manufactured without formaldehyde and certified to international environmental standards, Climacore ensures safety, sustainability, and **superior performance in outdoor environments**.

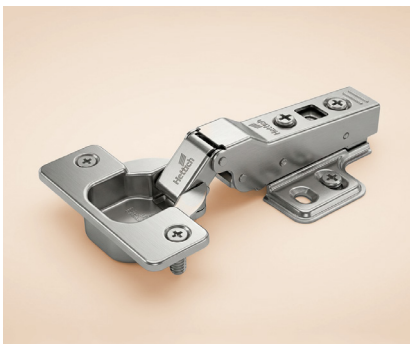
For lasting edge protection, we use PUR (Polyurethane Reactive) glue for all edgebanding. This advanced adhesive forms a robust, waterproof bond that resists heat, humidity, and delamination, far **surpassing the performance of conventional glues**.



## **Phenolic Core** *Strength That Endures*

The cabinet body is built from  $\frac{1}{2}$ " **HPL phenolic board** with a decorative laminate finish — a high-density material ( $1.40 \text{ g/cm}^3$ ) that resists moisture, chemicals, fire, and surface wear, and withstands heat up to  $160^\circ\text{C}$  ( $320^\circ\text{F}$ ). Compliant with EN 438 standards, it offers a smooth, easy-to-clean surface engineered for demanding outdoor environments.

Every joint is reinforced for **lasting rigidity**: the back panel seats into a groove in the side panels, and the bottom panel is secured with stainless steel screws and epoxy adhesive.



## **Stainless Steel Hardware** *Corrosion-Proof*

Hardware is often the first component to fail outdoors — which is why we specify stainless steel hardware throughout. Naturally **corrosion-resistant**, they stand up to rain, humidity, and salt air without rusting, staining, or seizing.

The result is smooth, dependable operation that lasts as long as the cabinet itself, so every door opens and closes with the same precision years after installation.

## Your Convenience | Our Goal

### Fast Lead Time

3–4 weeks, factory direct. We manufacture here, close to you. From order to install in under a month.

### Find the Best Installer

We connect you with a trusted network of certified installers in your area, so your project is in expert hands from day one.

### Complete Your Kitchen

Beyond cabinetry, we offer Blaze appliances and Dekton countertops — so you can source the entire outdoor kitchen from one partner.





## Slab Door | Specifications & Range

### Designs



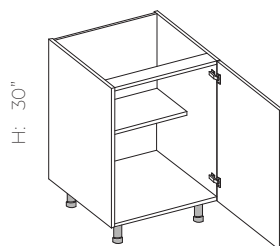
\* Every surface boasts advanced UV protection, engineered to shield your outdoor kitchen from the sun's relentless rays, ensuring vibrant colors and flawless finishes that stand the test of time.

# Cabinetry | Sizes & Modulations

Each cabinet is engineered for seamless integration into any layout, with a standard height of 30" (excluding adjustable legs) to ensure compatibility with conventional countertop installations. Perfect for transforming patios, terraces, and entertainment spaces, our program offers sophistication, resilience, and effortless customization.

## Base Cabinet • 1 Door

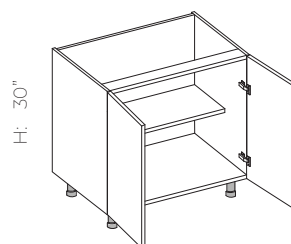
W: 12" / 15" / 18" / 21" / 24"



D: 24" / 27"

## Base Cabinet • 2 Door

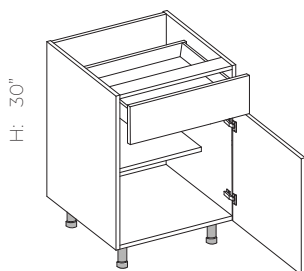
W: 24" / 30" / 36"



D: 24" / 27"

## Base Cabinet • 1 Door 1 Drawer

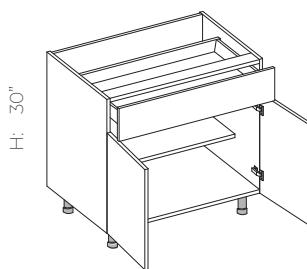
W: 12" / 15" / 18" / 21" / 24"



D: 24" / 27"

## Base Cabinet • 2 Door 1 Drawer

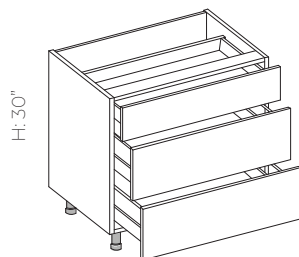
W: 24" / 30" / 36"



D: 24" / 27"

## Full Drawer Cabinet • 1 Top Drawer 2 Bottom

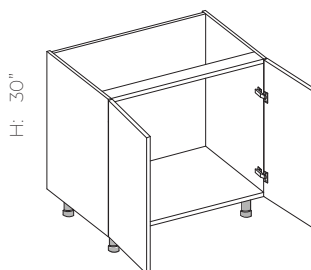
W: 12" / 15" / 18" / 24" / 30"



D: 24" / 27"

## Sink Base Cabinet • 2 Door

W: 24" / 30" / 36"



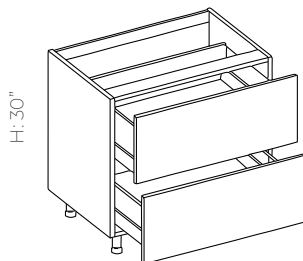
D: 24" / 27"

\* All cabinets include an interior shelf except for Full Drawer Cabinets & Sink Base Cabinet.  
\* All fronts, doors, decorative panels and fillers are made of Climacore.

# Cabinetry | Sizes & Modulations

## Full Drawer Cabinet • 2 Drawer

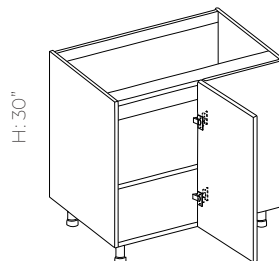
W: 12" / 15" / 18" / 24" / 30"



D: 24" / 27"

## Blind Cabinet • 1 Door

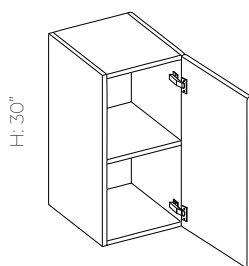
W: 48"



D: 24"

## Wall Cabinet • 1 Door 1 Shelf

W: 12" / 15" / 18"

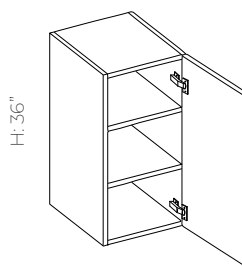


D: 13"

NOTE  
• Phenolic Option  
Not Available

## Wall Cabinet • 1 Door 2 Shelves

W: 12" / 15" / 18"

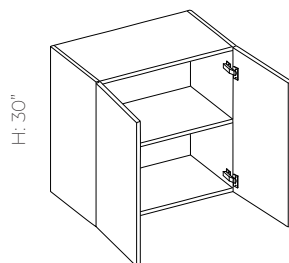


D: 13"

NOTE  
• Phenolic Option  
Not Available

## Wall Cabinet • 2 Door 1 Shelves

W: 24"

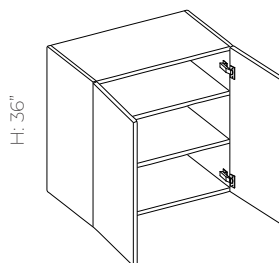


D: 13"

NOTE  
• Phenolic Option  
Not Available

## Wall Cabinet • 2 Door 2 Shelves

W: 24"



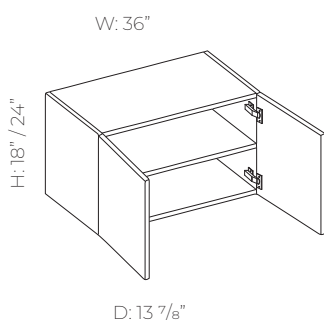
D: 13"

NOTE  
• Phenolic Option  
Not Available

\* All cabinets include an interior shelf except for Full Drawer Cabinets & Sink Base Cabinet.  
\* All fronts, doors, decorative panels and fillers are made of Climacore.

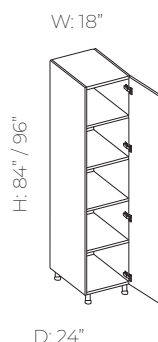
# Cabinetry | Sizes & Modulations

## Bridge Wall Cabinet • 2 Door



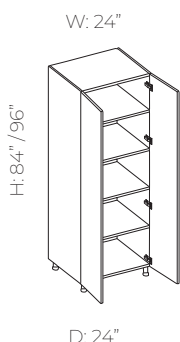
- NOTES
- 18H - No Shelf
  - 24H - 1 Shelf
  - Phenolic Option Not Available

## Tall Pantry • 1 Door



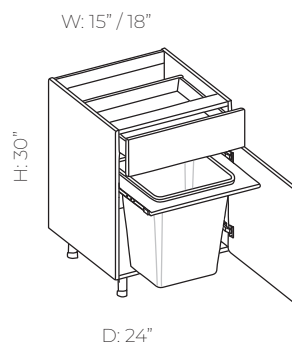
- NOTES
- 5 Shelves
  - Phenolic Option Not Available

## Tall Pantry • 2 Door



- NOTE
- 5 Shelves
  - Phenolic Option Not Available

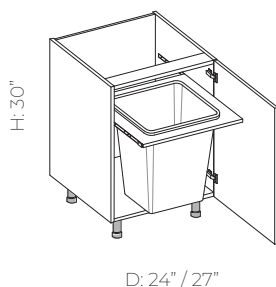
## Trash Pull-Out • 1 Drawer



- NOTES
- Stainless-Steel Full Extension Slides
  - Bin tray made with Phenolic

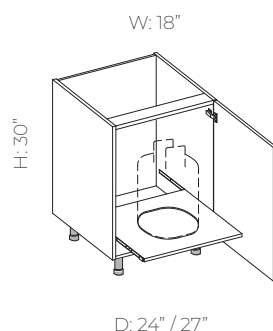
## Trash Pull-Out Cabinet

W: 15" Single Can / 18" Double Can



- NOTES
- Stainless-Steel Full Extension Slides
  - Bin tray made with Phenolic

## Propane Tank Pull-Out Cabinet



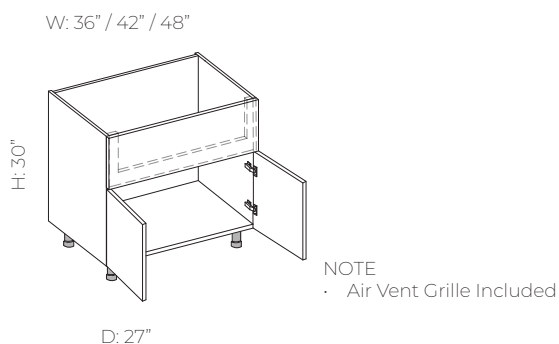
- NOTES
- Stainless-Steel Full Extension Slides
  - Bin tray made with Phenolic Core
  - Air Vent Grille Included

\* All fronts, doors, decorative panels and fillers are made of Climacore.  
 \* Grill base cabinets feature a false front.  
 \* Fillers and Toe Kicks are offered in standard sizes. Customization, if needed, to be done on site.

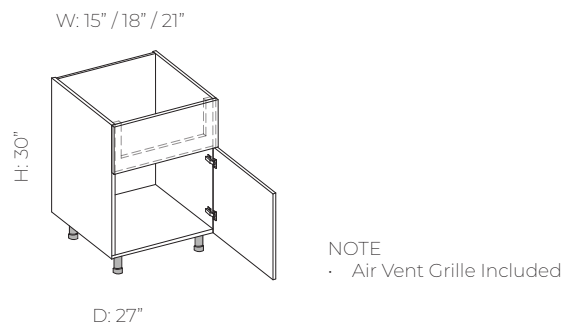


# Cabinetry | Sizes & Modulations

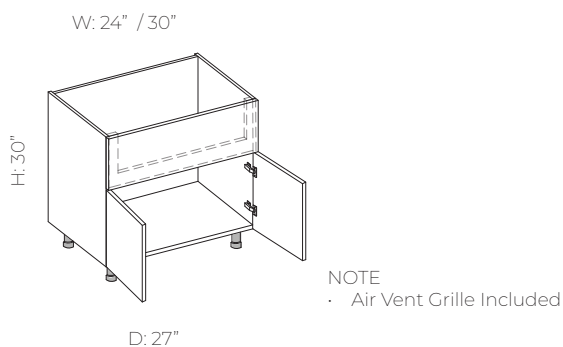
## Base Cabinet • Grill 2 Door



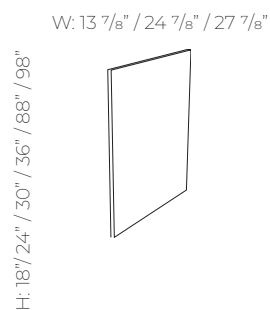
## Base Cabinet • Side Burner 1 Door



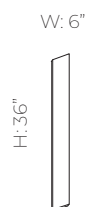
## Base Cabinet • Side Burner 2 Door



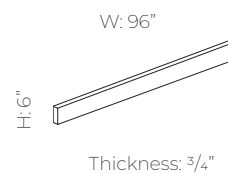
## End Panel



## Filler



## Toe Kick



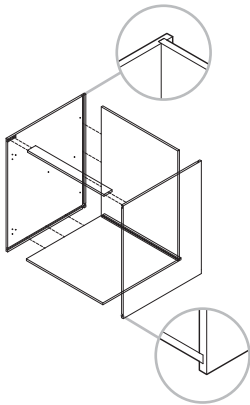
- \* All fronts, doors, decorative panels and fillers are made of Climacore.
- \* Grill base cabinets feature a false front.
- \* Fillers and Toe Kicks are offered in standard sizes. Customization, if needed, to be done on site.

# Cabinet | Specifications

## Materials and Construction

### OPTION 1 | Phenolic Core Structure

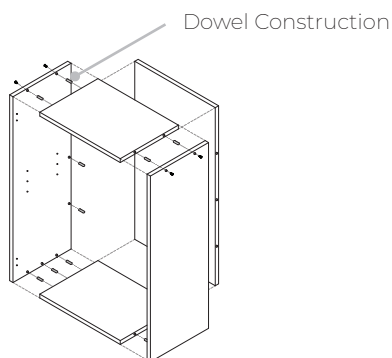
Back Panel inserted into the groove of the side panels



Bottom Panel inserted into the side panels. Reinforced with Stainless Steel Screws and Epoxy Adhesive

- ½" HPL Phenolic Board with a decorative laminate finish.
- Exceptional resistance to moisture, chemicals, heat (up to 160°C), fire, and surface wear.
- High-density composition (1.40 g/cm<sup>3</sup>) for superior mechanical durability.
- Compliant with EN 438 standards.
- Smooth and easy-to-clean surface.
- Ideal for demanding environments and outdoor applications.
- Recommended for base cabinets

### OPTION 2 | Climacore Core Structure

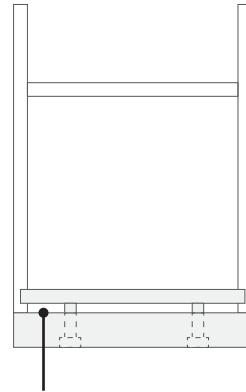


- ¾" Climacore high-performance, water proof MDF.
- Durable and stable in wet areas, designed to resist moisture and withstand harsh weather conditions.
- Classified for Class 4 use under EN 335, suitable for direct contact with water.
- Recommended for Wall Cabinets and Pantries

# Special Bases | Specifications

## Air Vent Grille

Effective ventilation is a cornerstone of outdoor kitchen design. Continuous airflow within the cabinetry prevents the accumulation of moisture, gases, and excessive heat, safeguarding appliances and materials from damage. This proactive approach mitigates corrosion and significantly extends the lifespan of the entire installation. Beyond structural benefits, The Air Vent Grille is also critical feature for the safe and optimal performance of gas-powered appliances, ensuring proper combustion and minimizing the risk of hazardous vapor buildup.



The 1/2" opening between the toe kick and bottom panel facilitates optimal airflow and ventilation efficiency.



The grill allows the cabinet to dissipate heat, enabling proper ventilation of warm air

## Grill Base

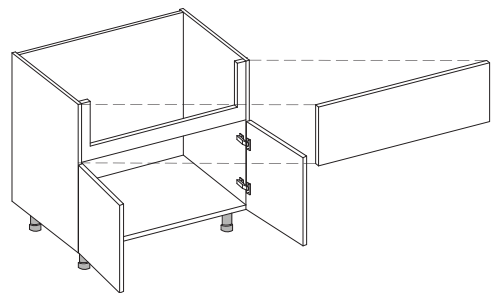
**Construction:** Assembled using dowels and strategically placed stainless steel screws for robust durability.

**Insulation Requirement:** All grills require an insulation jacket, hence a base cabinet of at least 6" wider than the grill dimensions.

**Front Panel Customization:** Features a 12" high front panel that must be cut to accommodate the insulation jacket's dimensions. The final height is calculated as: grill height - countertop thickness = front cut-out height.

**Height and Adjustability:** Standard height of 30" (excluding countertop), with 6" adjustable plastic leveling legs for precise installation.

**Depth and Ventilation:** Standard depth of 27", equipped with ventilation grills integrated into the cabinet deck for optimal airflow.





# Hardware | Specifications

## DRAWERS



Hettich Outdoor Program - InnoTech Atira

- Hettich Quadro V6
- Quadro runners (partial/full extension) with up to 110 Lbs load capacity.
- Soft Close Undermount.
- Stainless Steel Sides
- Both the bottom and back panels are made from Climacore.

## ADJUSTABLE LEG LEVELERS



- Made of durable, weather-resistant plastic
- Adjustable height up to 6 inches
- Perfect for leveling cabinets on uneven outdoor surfaces
- Ensures stable and secure installation
- Built to withstand harsh outdoor conditions and heavy loads.

## HINGES



Hettich Outdoor Program - Veosys

- Soft Close
- Stainless steel.

## ASSEMBLY HARDWARE

### Screws



- Stainless steel.
- Highly resistant to rust, corrosion, and staining
- Withstands high temperatures

### Brass Dowels



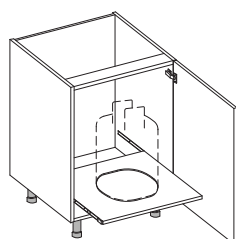
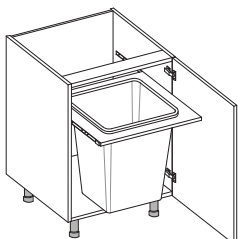
- For Phenolic Cabinet assembly.
- Corrosion resistance
- Excellent longevity

### Wood Dowels



- For Climacore Cabinet assembly

## TRASH & PROPANE PULL-OUT



- Stainless Steel Full Extension Slides
- Structure made with Phenolic

# FAQ | LIOHER Outdoor Kitchens

## Custom Cabinets

At LIOHER, our Custom Cabinets for Outdoor Kitchens bring innovation and elegance to outdoor living. Engineered to endure harsh elements while maintaining a sophisticated aesthetic, our cabinets are crafted from high-performance materials for exceptional durability and low maintenance. Ideal for outdoor kitchens, entertainment spaces, or any exterior setting, our customizable solutions seamlessly blend modern design with practical functionality. Contact our Customer Service team to explore options and elevate your outdoor space today!

## Countertops



We complete the outdoor kitchen with Dekton countertops, an ultracompact surface engineered for the same demanding conditions as our cabinets. UV-stable, freeze-thaw-proof, and non-porous, Dekton resists heat, scratches, and stains while staying flawless outdoors, season after season. Available in a wide range of colors and finishes, it pairs seamlessly with our cabinetry for a unified, high-performance result. Contact our Customer Service team to explore surface options for your project.

## Appliances



For those building a complete outdoor kitchen, LIOHER also offers Blaze appliances — commercial-grade stainless steel grills, side burners, and refrigeration built for high-performance outdoor cooking. Spec'd to fit our cabinet cutouts and ventilation, they integrate cleanly into your layout so you can source the entire kitchen from a single partner: one supplier, one install, one warranty conversation. Available in select regions across the USA.



# Limited Lifetime | Warranty

This warranty applies exclusively to LIOHER Outdoor Kitchens. The warranty period begins on the date of delivery. If you need to make a warranty claim, please contact the LIOHER Center where you purchased the cabinetry. By installing or using the product, the user accepts all terms described in this document. LIOHER takes great pride in the craftsmanship of our outdoor kitchen cabinetry and furniture.

LIOHER warrants to the original purchaser that its outdoor kitchen cabinetry and components will be free from defects in materials and workmanship for the duration specified in this warranty. This warranty is non-transferable. LIOHER will repair or replace any defective materials under the terms of this warranty. All products must have been purchased through an authorized LIOHER Center. This warranty does not cover the removal, transportation, or installation of defective or replacement materials. It is limited to the replacement or repair of defective parts or materials only.

Any components not manufactured by LIOHER will be subject to the original manufacturer's warranty, dependent on availability from the supplier.

LIOHER's liability shall not exceed the original purchase price of the product and shall exclude any taxes, shipping, or handling charges.

## WARRANTY COVERAGE

### Materials

LIOHER outdoor kitchen cabinetry is crafted using premium materials, including Phenolic Panels and Climacore Panels, selected for their resilience in outdoor environments.

- Phenolic Panels: These panels offer exceptional mechanical strength, a high density (1.40 g/cm<sup>3</sup>), and compliance with EN 438 standards. They resist moisture, heat (up to 160°C), and surface wear, maintaining a smooth, easy-to-clean finish.
- Climacore Panels: Engineered for superior durability and dimensional stability, Climacore is a high-performance fiberboard ideal for extreme moisture and environmental conditions. Classified for Class 4 use under EN 335, it is suitable for direct water contact. Manufactured using a formaldehyde-free process, Climacore complies with CARB Phase 2 and TSCA Title VI regulations. It carries a 50-year warranty for above-ground applications and a 25-year warranty for in-ground contact.

### Metal Accessories

- All LIOHER outdoor kitchen accessories are made from stainless steel, ensuring corrosion resistance, durability in humid conditions, and long-term reliability.

### Color Fading Warranty

- LIOHER guarantees that its outdoor kitchen doors and decorative panels will maintain their original color and finish for five (5) years, covering fading or discoloration due to normal exposure to light and heat.

## EXCLUSIONS FROM WARRANTY

This warranty does not cover:

- Improper installation, removal, or repairs by unauthorized contractors or individuals.
- Use of inappropriate cleaning products, such as abrasive or chemical-based cleaners, that deviate from LIOHER's cleaning guidelines.
- Normal wear and tear, including minor surface scratches, gloss reduction, or slight appearance changes due to environmental exposure.
- Damage from improper maintenance, neglect, or exposure to extreme conditions, such as high humidity, water pooling, direct flame, or high concentrations of salt or chemicals.
- Cosmetic damage not reported within 48 hours of delivery. Products must be inspected prior to installation, as installing visibly defective products voids this warranty.
- Discoloration, rust, or oxidation of metal components due to exposure to corrosive elements.
- Damage from natural disasters or unforeseen events, including earthquakes, hurricanes, floods, fires, or other acts of nature.
- Commercial use: For commercial applications (e.g., multi-family units, offices, or hospitality settings), the warranty is limited to five (5) years and excludes industrial environments, professional kitchens, or chemically harsh conditions.

## WARRANTY CLAIMS FOR DISCONTINUED PRODUCTS

If a claim involves a discontinued product, LIOHER will, at its discretion:

- Replace the defective component with an identical style, if available.
- Provide a comparable style to ensure a cohesive appearance.
- Due to natural aging and production variations, replacement components may not perfectly match the original product in color, grain, or finish. Warranty repairs or replacements do not extend the original warranty period.
- LIOHER reserves the right to modify product designs, specifications, and materials without obligation to update previously manufactured products.







 LIOHER®

NEED SAMPLES?

